SDLS067A - OCTOBER 1976 - REVISED JUNE 1999

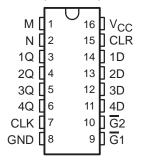
- 3-State Outputs Interface Directly With **System Bus**
- Gated Output-Control Lines for Enabling or **Disabling the Outputs**
- **Fully Independent Clock Virtually Eliminates Restrictions for Operating in** One of Two Modes:
  - Parallel Load
  - Do Nothing (Hold)
- For Application as Bus Buffer Registers
- **Package Options Include Plastic** Small-Outline (D) Packages, Ceramic Flat (W) Packages, Ceramic Chip Carriers (FK), and Standard Plastic (N) and Ceramic (J) **DIPs**

TYPE	TYPICAL PROPAGATION DELAY TIME	MAXIMUM CLOCK FREQUENCY
'173	23 ns	35 MHz
'LS173A	18 ns	50 MHz

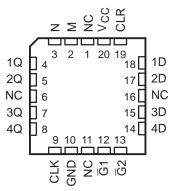
#### description

The '173 and 'LS173A 4-bit registers include D-type flip-flops featuring totem-pole 3-state outputs capable of driving highly capacitive relatively low-impedance loads. high-impedance third state and increased high-logic-level drive provide these flip-flops with the capability of being connected directly to and

**SN54173, SN54LS173A...JOR W PACKAGE** SN74173 . . . N PACKAGE SN74LS173A . . . D or N PACKAGE (TOP VIEW)



SN54LS173A . . . FK PACKAGE (TOP VIEW)



NC - No internal connection

driving the bus lines in a bus-organized system without need for interface or pull-up components. Up to 128 of the SN74173 or SN74LS173A outputs can be connected to a common bus and still drive two Series 54/74 or 54LS/74LS TTL normalized loads, respectively. Similarly, up to 49 of the SN54173 or SN54LS173A outputs can be connected to a common bus and drive one additional Series 54/74 or 54LS/74LS TTL normalized load, respectively. To minimize the possibility that two outputs will attempt to take a common bus to opposite logic levels, the output control circuitry is designed so that the average output disable times are shorter than the average output enable times.

Gated enable inputs are provided on these devices for controlling the entry of data into the flip-flops. When both data-enable (G1, G2) inputs are low, data at the D inputs are loaded into their respective flip-flops on the next positive transition of the buffered clock input. Gate output-control (M, N) inputs also are provided. When both are low, the normal logic states (high or low levels) of the four outputs are available for driving the loads or bus lines. The outputs are disabled independently from the level of the clock by a high logic level at either output-control input. The outputs then present a high impedance and neither load nor drive the bus line. Detailed operation is given in the function table.

The SN54173 and SN54LS173A are characterized for operation over the full military temperature range of –55°C to 125°C. The SN74173 and SN74LS173A are characterized for operation from 0°C to 70°C.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

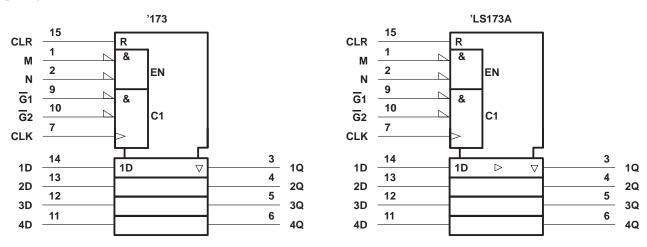


#### **FUNCTION TABLE**

		INPUTS	1		
CLR	CLK	DATA E	TA ENABLE DATA		OUTPUT Q
CLK	CLK	G1	G2	D	,
Н	Х	Х	Х	Χ	L
L	L	X	Χ	Χ	Q <sub>0</sub>
L	$\uparrow$	Н	Χ	Χ	Q <sub>0</sub>
L	$\uparrow$	X	Н	Χ	Q <sub>0</sub>
L	$\uparrow$	L	L	L	L
L	$\uparrow$	L	L	Н	Н

When either M or N (or both) is (are) high, the output is disabled to the high-impedance state; however, sequential operation of the flip-flops is not affected.

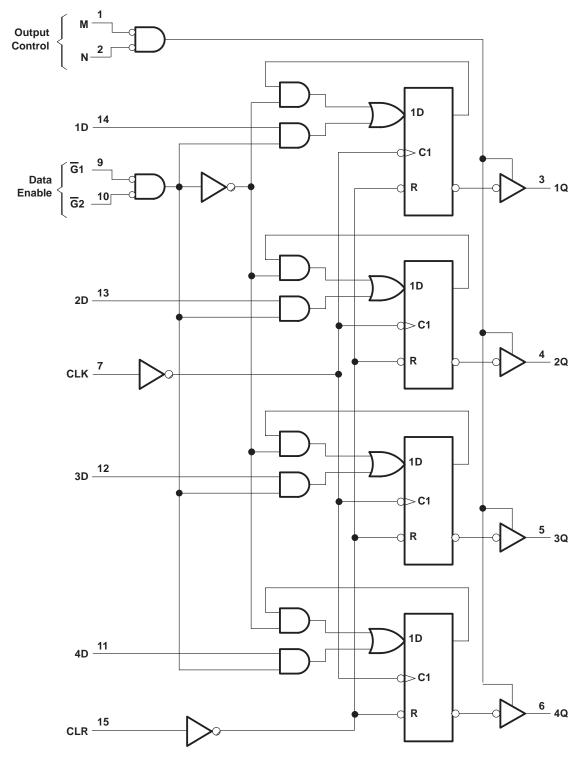
### logic symbol†



<sup>†</sup> This symbol is in accordance with ANSI/IEEE Standard 91-1984 and IEC Publication 617-12. Pin numbers shown are for D, J, N, and W packages.



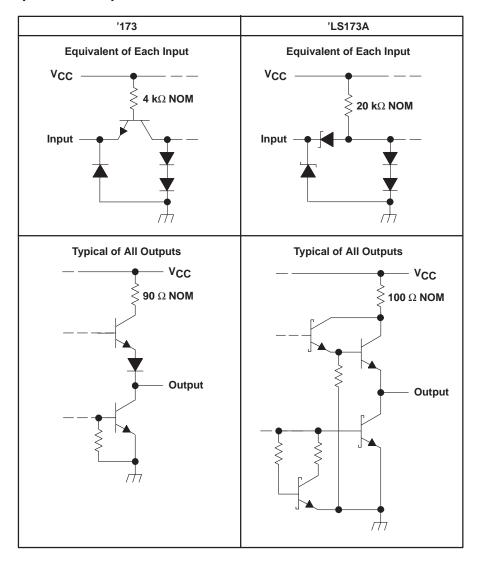
### logic diagram (positive logic)



Pin numbers shown are for D, J, N, and W packages.



#### schematics of inputs and outputs



### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

Supply voltage, V <sub>CC</sub> (see Note 1)	0.5 V to 7 V
Input voltage: '173	
'LS173A	0.5 V to 7 V
Off-state output voltage	
Package thermal impedance, $\theta_{JA}$ (see Note 2): D package	113°C/W
N package	78°C/W
Storage temperature range, T <sub>stg</sub>	–65°C to 150°C

<sup>†</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

<sup>2.</sup> The package thermal impedance is calculated in accordance with JESD 51, except for through-hole packages, which use a trace length of zero.



NOTES: 1. Voltage values are with respect to network ground terminal.

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#### recommended operating conditions (see Note 3)

		SN54173 SN74173				UNIT		
		MIN	NOM	MAX	MIN	NOM	MAX	UNIT
Vcc	Supply voltage	4.5	5	5.5	4.75	5	5.25	V
loh	High-level output current			-2			-5.2	mA
loL	Low-level output current			16			16	mA
TA	Operating free-air temperature	-55		125	0		70	°C

NOTE 3: All unused inputs of the device must be held at V<sub>CC</sub> or GND to ensure proper device operation. Refer to the TI application report, Implications of Slow or Floating CMOS Inputs, literature number SCBA004.

## electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEOT 00	NDITIONST	Ç	SN54173		·,	SN74173		UNIT
	PARAMETER	TEST CO	NDITIONS†	MIN	TYP‡	MAX	MIN	TYP‡	MAX	UNIT
VIH	High-level input voltage			2			2			V
VIL	Low-level input voltage					0.8			0.8	V
VIK	Input clamp voltage	$V_{CC} = MIN,$	$I_{ } = -12 \text{ mA}$			-1.5			-1.5	V
Vон	High-level output voltage	$V_{CC} = MIN,$ $V_{IL} = 0.8 V,$	V <sub>IH</sub> = 2 V, I <sub>OH</sub> = MAX	2.4			2.4			V
VOL	Low-level output voltage	V <sub>CC</sub> = MIN, V <sub>IL</sub> = 0.8 V,	V <sub>IH</sub> = 2 V, I <sub>OL</sub> = 16 mA			0.4			0.4	V
la con	Off-state (high-impedance state)	V <sub>CC</sub> = MAX,	V <sub>O</sub> = 2.4 V			150			40	^
IO(off)	output current	V <sub>IH</sub> = 2 V	V <sub>O</sub> = 0.4 V			-150			-40	μΑ
II	Input current at maximum input voltage	V <sub>CC</sub> = MAX,	V <sub>I</sub> = 5.5 V			1			1	mA
lн	High-level input current	$V_{CC} = MAX$ ,	V <sub>I</sub> = 2.4 V			40			40	μΑ
I <sub>IL</sub>	Low-level input current	$V_{CC} = MAX$ ,	V <sub>I</sub> = 0.4 V			-1.6			-1.6	mA
los	Short-circuit output current§	$V_{CC} = MAX$		-30		-70	-30		-70	mA
ICC	Supply current	$V_{CC} = MAX$ ,	See Note 4		50	72		50	72	mA

T For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.

#### timing requirements over recommended operating conditions (unless otherwise noted)

			SN54	173	SN74	UNIT	
			MIN	MAX	MIN	MAX	UNII
fclock	Input clock frequency			25		25	MHz
t <sub>W</sub>	Pulse duration	CLK or CLR	20		20		ns
		Data enable (G1, G2)	17		17		
t <sub>su</sub>	Setup time	Data	10		10		ns
		CLR (inactive state)	10		10		
<b>.</b>	Hold time	Data enable (G1, G2)	2		2		20
t <sub>h</sub>	noia unie	Data	10		10		ns



<sup>‡</sup> All typical values are at  $V_{CC} = 5 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ .

<sup>§</sup> Not more than one output should be shorted at a time.

NOTE 4: ICC is measured with all outputs open; CLR grounded, following momentary connection to 4.5 V, N, G1, G2, and all data inputs grounded; and CLK and M at 4.5 V.

# SN54173, SN54LS173A, SN74173, SN74LS173A 4-BIT D-TYPE REGISTERS WITH 3-STATE OUTPUTS SDLS067A - OCTOBER 1976 - REVISED JUNE 1999

## switching characteristics, $V_{CC}$ = 5 V, $T_A$ = 25°C, $R_L$ = 400 $\Omega$ (see Figure 1)

	PARAMETER	TEST CONDITIONS	s	N54173		S	N74173		UNIT
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNIT
f <sub>max</sub>	Maximum clock frequency		25	35		25	35		MHz
tPHL	Propagation delay time, high-to-low-level output from clear input			18	27		18	27	ns
tPLH	Propagation delay time, low-to-high-level output from clock input	C <sub>L</sub> = 50 pF		28	43		28	43	20
tPHL	Propagation delay time, high-to-low-level output from clock input			19	31		19	31	ns
<sup>t</sup> PZH	Output enable time to high level		7	16	30	7	16	30	no
tPZL	Output enable time to low level		7	21	30	7	21	30	ns
tPHZ	Output disable time from high level	C 5 pE	3	5	14	3	5	14	ns
tPLZ	Output disable time from low level	C <sub>L</sub> = 5 pF	3	11	20	3	11	20	115



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#### recommended operating conditions

		SN54LS173A SN74LS			74LS173	BA	UNIT	
		MIN	NOM	MAX	MIN	NOM	MAX	UNIT
Vcc	Supply voltage	4.5	5	5.5	4.75	5	5.25	V
ІОН	High-level output current			-1			-2.6	mA
loL	Low-level output current			12			24	mA
TA	Operating free-air temperature	-55		125	0		70	°C

## electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

	DADAMETED		unizionist	SN	54LS173	BA	SN	74LS173	BA	UNIT
	PARAMETER	I EST CO	TEST CONDITIONST		TYP <sup>‡</sup>	MAX	MIN	TYP <sup>‡</sup>	MAX	UNIT
VIH	High-level input voltage			2			2			V
VIL	Low-level input voltage					0.7			0.8	V
VIK	Input clamp voltage	V <sub>CC</sub> = MIN,	$I_{I} = -18 \text{ mA}$			-1.5			-1.5	V
VOH	High-level output voltage	$V_{CC} = MIN,$ $V_{IL} = V_{IL}max,$	$V_{IH} = 2 V$ , $I_{OH} = MAX$	2.4	3.4		2.4	3.1		٧
\/a.	Low lovel output voltage	V <sub>CC</sub> = MIN,	I <sub>OL</sub> = 12 mA		0.25	0.4		0.25	0.4	V
VOL	Low-level output voltage	$V_{IL} = 0.8 V,$	I <sub>OL</sub> = 24 mA					0.35	0.5	V
lo ( m	Off-state (high-impedance state)	V <sub>CC</sub> = MAX,	V <sub>O</sub> = 2.7 V			20			20	V
IO(off)	output current	V <sub>IH</sub> = 2 V	V <sub>O</sub> = 0.4 V			-20			-20	V
II	Input current at maximum input voltage	V <sub>CC</sub> = MAX,	V <sub>I</sub> = 7 V			0.1			0.1	mA
lіН	High-level input current	$V_{CC} = MAX$ ,	V <sub>I</sub> = 2.7 V			20			20	μΑ
Ι <sub>Ι</sub> Γ	Low-level input current	$V_{CC} = MAX,$	V <sub>I</sub> = 0.4 V			-0.4			-0.4	mA
los	Short-circuit output current§	V <sub>CC</sub> = MAX		-30		-130	-30		-130	mA
ICC	Supply current	$V_{CC} = MAX$ ,	See Note 4		19	30		19	24	mA

<sup>†</sup> For conditions shown as MIN or MAX, use the appropriate value specified under recommended operating conditions.

NOTE 4: I<sub>CC</sub> is measured with all outputs open; CLR grounded, following momentary connection to 4.5 V, N, G1, G2, and all data inputs grounded; and CLK and M at 4.5 V.

#### timing requirements over recommended operating conditions (unless otherwise noted)

			SN54L	S173A	SN74LS	S173A	UNIT
			MIN	MAX	MIN	MAX	ONIT
fclock	Input clock frequency			30		25	MHz
t <sub>W</sub>	Pulse duration	CLK or CLR	25		25		ns
		Data enable (G1, G2)	35		35		
t <sub>su</sub>	Setup time	Data	17		17		ns
		CLR (inactive state)	10		10		
<b>.</b>	Hold time	Data enable (G1, G2)	0		0		20
th	noid time	Data	3		3		ns



<sup>‡</sup> All typical values are at  $V_{CC} = 5 \text{ V}$ ,  $T_A = 25^{\circ}\text{C}$ .

<sup>§</sup> Not more than one output should be shorted at a time.

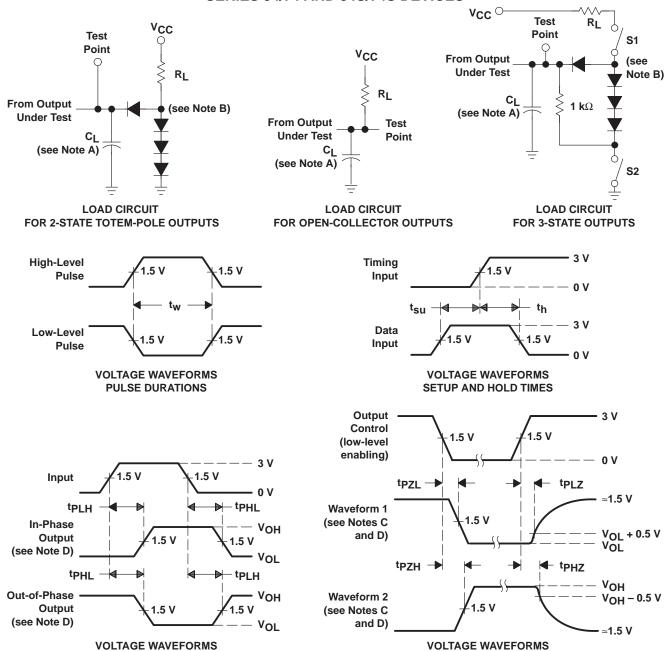
# SN54173, SN54LS173A, SN74173, SN74LS173A 4-BIT D-TYPE REGISTERS WITH 3-STATE OUTPUTS SDLS067A - OCTOBER 1976 - REVISED JUNE 1999

## switching characteristics, $V_{CC}$ = 5 V, $T_A$ = 25°C, $R_L$ = 667 $\Omega$ (see Figure 2)

	PARAMETER	TEST CONDITIONS	SN	54LS173	ВА	SN	74LS173	3A	UNIT
	PARAMETER	TEST CONDITIONS	MIN TYP MAX		MAX	MIN	TYP	MAX	UNIT
f <sub>max</sub>	Maximum clock frequency		30	50		30	50		MHz
tPHL	Propagation delay time, high-to-low-level output from clear input			26	35		26	35	ns
tPLH	Propagation delay time, low-to-high-level output from clock input	C <sub>L</sub> = 45 pF		17	25		17	25	20
tPHL	Propagation delay time, high-to-low-level output from clock input			22	30		22	30	ns
<sup>t</sup> PZH	Output enable time to high level			15	23		15	23	no
tPZL	Output enable time to low level			18	27		18	27	ns
tPHZ	Output disable time from high level	C 5 pE		11	20		11	20	ns
tPLZ	Output disable time from low level	C <sub>L</sub> = 5 pF		11	17		11	17	115



#### PARAMETER MEASUREMENT INFORMATION SERIES 54/74 AND 54S/74S DEVICES



- NOTES: A. C<sub>L</sub> includes probe and jig capacitance.
  - B. All diodes are 1N3064 or equivalent.

**PROPAGATION DELAY TIMES** 

- C. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
- D. S1 and S2 are closed for tpLH, tpHZ, and tpLZ; S1 is open and S2 is closed for tpZH; S1 is closed and S2 is open for tpZL.

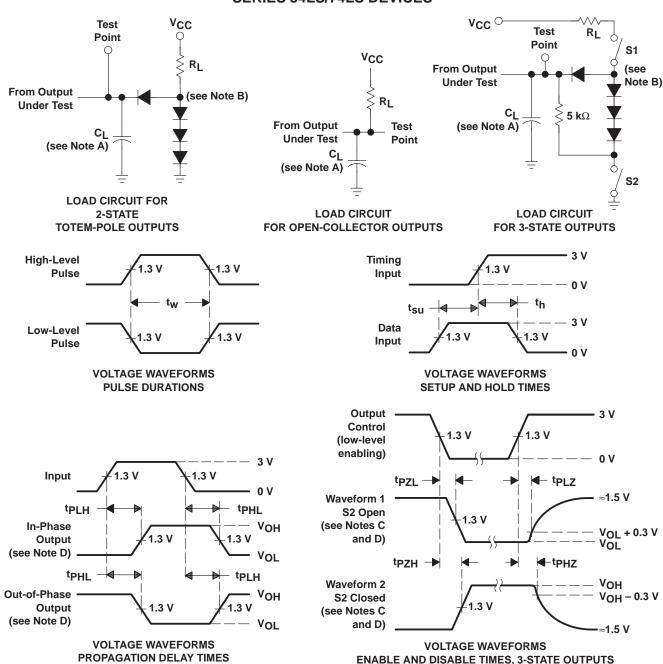
**ENABLE AND DISABLE TIMES, 3-STATE OUTPUTS** 

- E. All input pulses are supplied by generators having the following characteristics: PRR  $\leq$  1 MHz,  $Z_{\Omega} \approx 50 \Omega$ ,  $t_r$  and  $t_f \leq$  7 ns for Series 54/74 devices and  $t_r$  and  $t_f \le 2.5$  ns for Series 54S/74S devices.
- F. The outputs are measured one at a time with one input transition per measurement.

Figure 1. Load Circuits and Voltage Waveforms



## PARAMETER MEASUREMENT INFORMATION SERIES 54LS/74LS DEVICES



- NOTES: A.  $C_L$  includes probe and jig capacitance.
  - B. All diodes are 1N3064 or equivalent.
  - C. Waveform 1 is for an output with internal conditions such that the output is low except when disabled by the output control. Waveform 2 is for an output with internal conditions such that the output is high except when disabled by the output control.
  - D. S1 and S2 are closed for tpLH, tpHZ, and tpLZ; S1 is open and S2 is closed for tpZH; S1 is closed and S2 is open for tpZL.
  - E. Phase relationships between inputs and outputs have been chosen arbitrarily for these examples.
  - F. All input pulses are supplied by generators having the following characteristics: PRR  $\leq$  1 MHz,  $Z_O \approx 50~\Omega$ ,  $t_f \leq$  15 ns,  $t_f \leq$  6 ns.
  - G. The outputs are measured one at a time with one input transition per measurement.

Figure 2. Load Circuits and Voltage Waveforms



23-Mar-2012

#### **PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL Peak Temp <sup>(3)</sup>	Samples (Requires Login)
JM38510/36101B2A	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N / A for Pkg Type	
JM38510/36101BEA	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pkg Type	
JM38510/36101BFA	ACTIVE	CFP	W	16	1	TBD	A42	N / A for Pkg Type	
JM38510/36101SEA	ACTIVE	CDIP	J	16	25	TBD	A42	N / A for Pkg Type	
JM38510/36101SFA	ACTIVE	CFP	W	16	25	TBD	A42	N / A for Pkg Type	
M38510/36101B2A	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N / A for Pkg Type	
M38510/36101BEA	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pkg Type	
M38510/36101BFA	ACTIVE	CFP	W	16	1	TBD	A42	N / A for Pkg Type	
M38510/36101SEA	ACTIVE	CDIP	J	16	25	TBD	A42	N / A for Pkg Type	
M38510/36101SFA	ACTIVE	CFP	W	16	25	TBD	A42	N / A for Pkg Type	
SN54173J	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pkg Type	
SN54LS173AJ	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pkg Type	
SN74173N	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI	
SN74LS173AD	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74LS173ADE4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74LS173ADG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM	
SN74LS173AN	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	
SN74LS173ANE4	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pkg Type	
SNJ54173J	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pkg Type	
SNJ54173W	OBSOLETE	CFP	W	16		TBD	Call TI	Call TI	
SNJ54LS173AFK	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N / A for Pkg Type	
SNJ54LS173AJ	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pkg Type	
SNJ54LS173AW	ACTIVE	CFP	W	16	1	TBD	A42	N / A for Pkg Type	

<sup>&</sup>lt;sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect. **NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

#### PACKAGE OPTION ADDENDUM



w.ti.com 23-Mar-2012

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

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#### OTHER QUALIFIED VERSIONS OF SN54173, SN54LS173A, SN54LS173A-SP, SN74173, SN74LS173A:

Catalog: SN74173, SN74LS173A, SN54LS173A

Military: SN54173, SN54LS173A

Space: SN54LS173A-SP

NOTE: Qualified Version Definitions:

- Catalog TI's standard catalog product
- Military QML certified for Military and Defense Applications
- Space Radiation tolerant, ceramic packaging and qualified for use in Space-based application

### 14 LEADS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package is hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
- E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

## W (R-GDFP-F16)

## CERAMIC DUAL FLATPACK



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only.
- E. Falls within MIL STD 1835 GDFP1-F16 and JEDEC MO-092AC



## FK (S-CQCC-N\*\*)

### LEADLESS CERAMIC CHIP CARRIER

28 TERMINAL SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a metal lid.
- D. Falls within JEDEC MS-004



## N (R-PDIP-T\*\*)

### PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- The 20 pin end lead shoulder width is a vendor option, either half or full width.



## D (R-PDS0-G16)

#### PLASTIC SMALL OUTLINE



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
- Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
- E. Reference JEDEC MS-012 variation AC.



## D (R-PDSO-G16)

## PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



#### IMPORTANT NOTICE

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